

split Work Order ID 57207-2

March 30, 2010 8:16:35 AM

Page 1

Item ID: D412-702-109B

Revision ID:

Item Name: Harness Assembly

Start Date: 31/03/2010 Start Qty: 2.00

Required Date: 05/04/2010 Req'd Qty: 2.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 10-3-20

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.79

110

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

120

0.00

Packaging

Memo

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-109B

CHG001

Location:

PPP Rev:

ST 274

10/04/08 (2)
10/04/13 (1)

(X)

10/4/13 (1)

Work Order ID 57207

March 30, 2010 8:16:35 AM



Page 2

Item ID: D412-702-109B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 31/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/14

MF

10-4-13

Picklist Print

March 30, 2010 8:16:40 AM

Page 1

Work Order ID: 57207

Parent Item: D412-702-109B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL Washer		Purchased	No			100	Each	3,816.000	8.0000			

D3573-3



Adapter

Manufactured No

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST349	3816	
19085	376	
19600	3440	

100 Each 14.0000 2.0000

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST244	14	
45928	2	
50473	1	
55681	11	

100 Each 3.0000 2.0000

D3579-045



Shoulder Harness

Manufactured No

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST272A	3	
48559	3	

M 19600

55681

31/03/2010

05/04/13

B57228

48559-1X

(1X)

Picklist Print

March 30, 2010 8:16:40 AM

Page 2

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Parent Item Name: Harness Assembly


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IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K62  CLIP		Purchased	No			100	Each	59.0000	2.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST243A

59

110957

9

113878

50

MS21042L3

Purchased

No

100

Each

2,045.000 8.0000

Nut

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST300

2045

110844

35

111274

27

111668

58

112314

285

113523

17

113537

623

113644

1000

110957 1x
113878 1x

1143/30 2

113537

March 30, 2010 8:16:40 AM

Shop Packet Print

Page 2

Picklist Print

March 30, 2010 8:16:40 AM

Page 3

Work Order ID: 57207



Parent Item: D412-702-109B



Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24693-S272		Purchased	No			100	Each	348.0000	8.0000			
Screw												



10/3/30 (2)

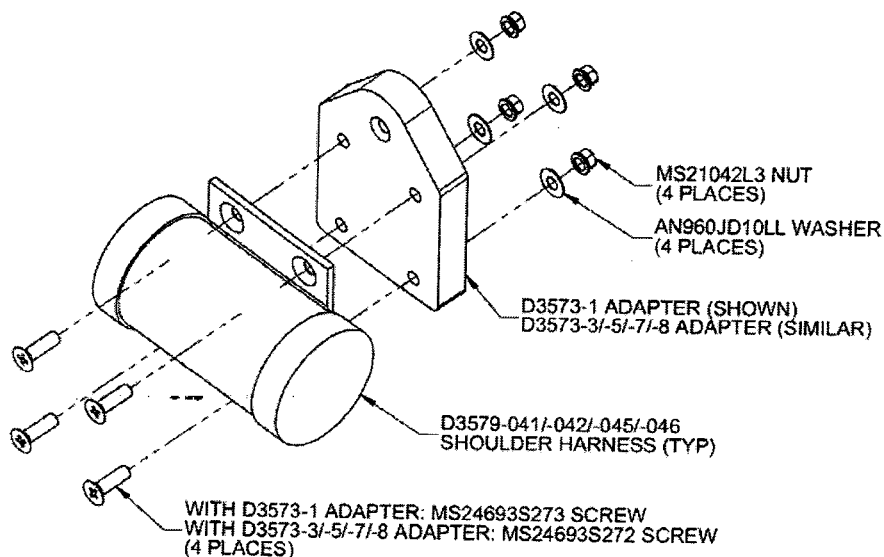
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST288	348	
111295	9	
111548	39	
112492	300	

211548

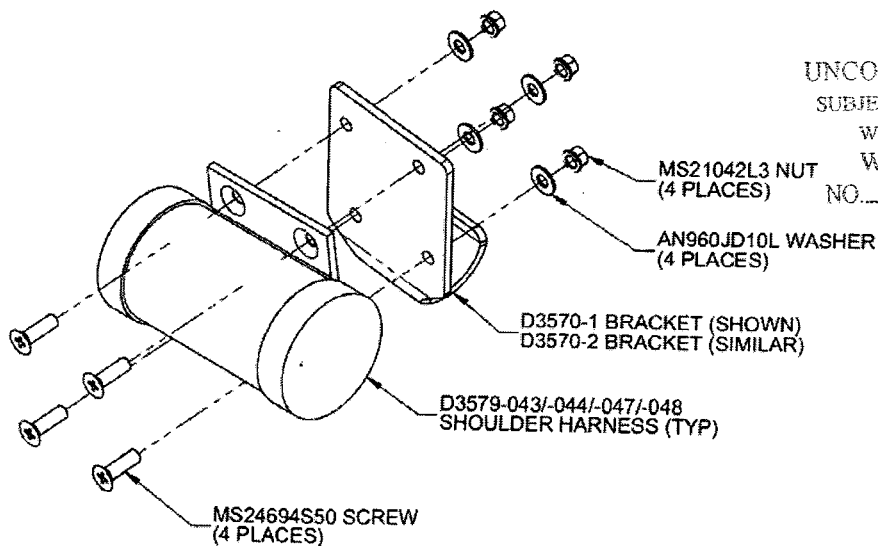
March 30, 2010 8:16:40 AM

Shop Packet Print

Page 3



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57207

BP10-3-3d

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